

## 615025-B, 615026, 615029 ROLL-AWAY OIL PAN DRAIN

RELEASED: 10-7-86  
REVISED: 7-7-94  
(REV.D) IPP/PSE

### GENERAL DESCRIPTION

The Roll-Away Oil Pan drain is used to collect and transfer contaminated waste fluids to a remote storage area.

### INSTALLATION

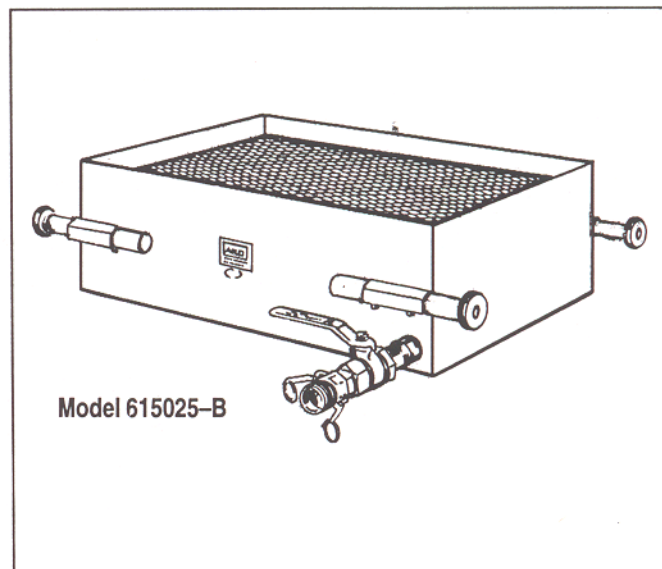
To adjust the roller width to fit the width of the pit tracks.

1. Screw (4) street nipple into the outlet on the side of the drain assembly. (Models 615025-B and 615029 only)
2. Screw the (4) nipple, (5) ball valve and (6) adapter into the outlet.
3. Loosen (10) screws and slide (8) bar assembly to desired width. Tighten (10) screws.
4. Place Roll-Away Oil Pan Drain with 4 rollers on service pit tracks.

### OPERATING INSTRUCTIONS

Make sure the ball valve is in the "CLOSED" position at all times except for when draining the pan.

1. Place the Roll-Away Oil Pan directly beneath the engine crankcase outlet.
2. Unscrew the oil plug from the engine crankcase. The grill assembly will serve as a CATCH-ALL and filter.
3. Let oil from crankcase drain into the Roll-Away Oil Pan Drain.
4. To empty drain assembly: Connect a hose (not furnished with unit) to the 1-1/2 NPT end of the coupler, attach the other end of the hose to the storage supply connection.
5. Engage the two arms on side of the coupler toward adapter and turn the ball assembly to "OPEN" position.

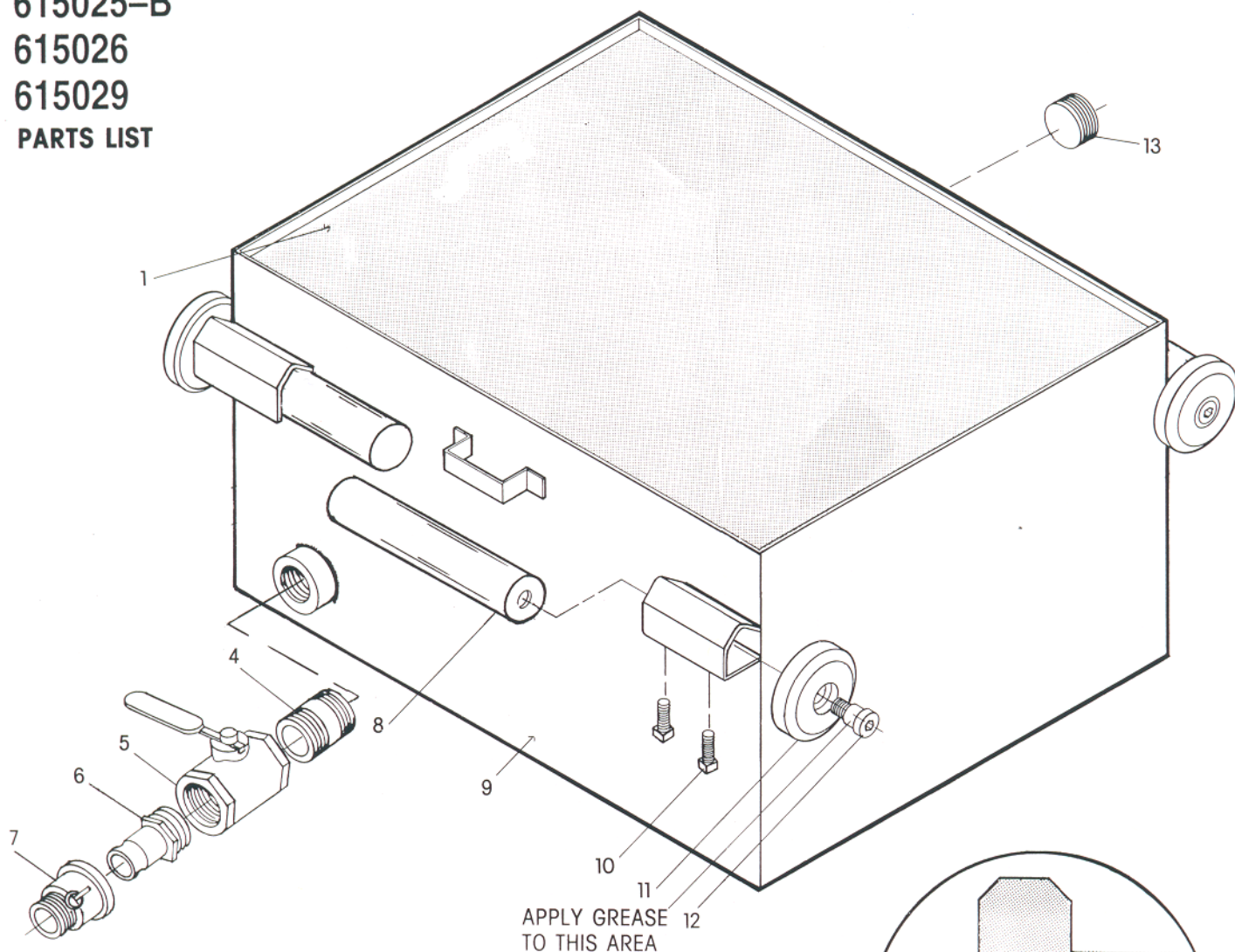


615025-B

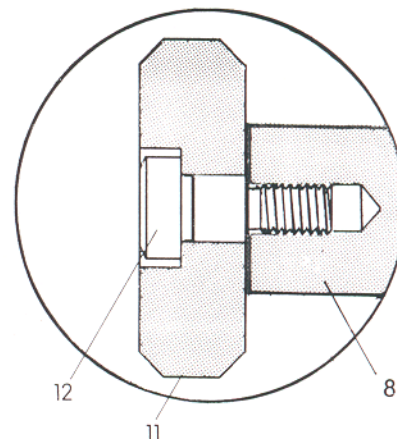
615026

615029

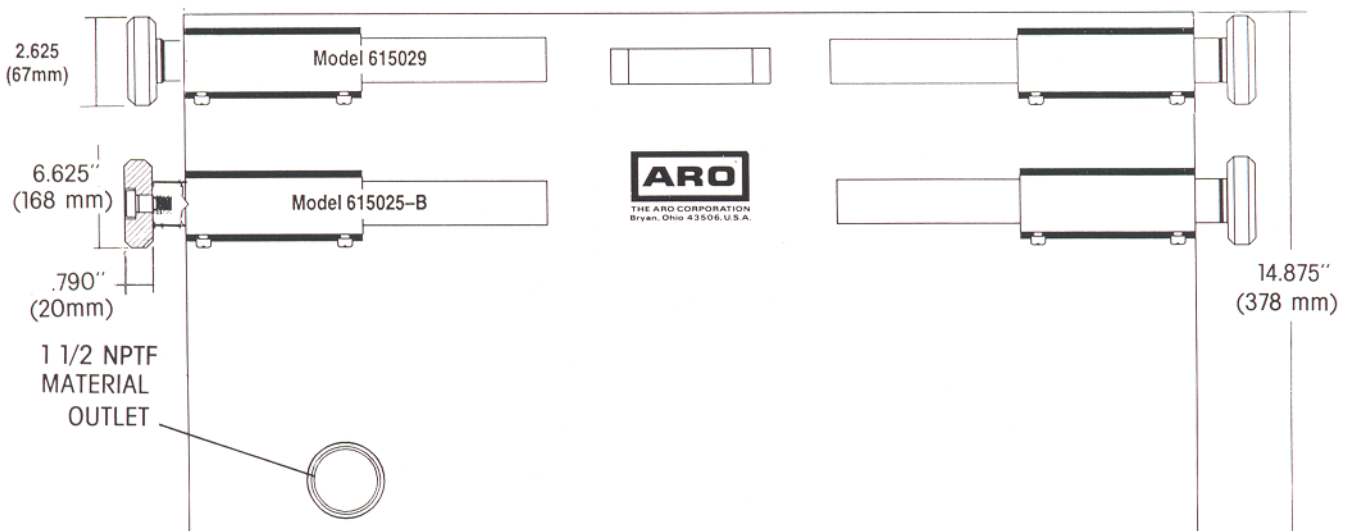
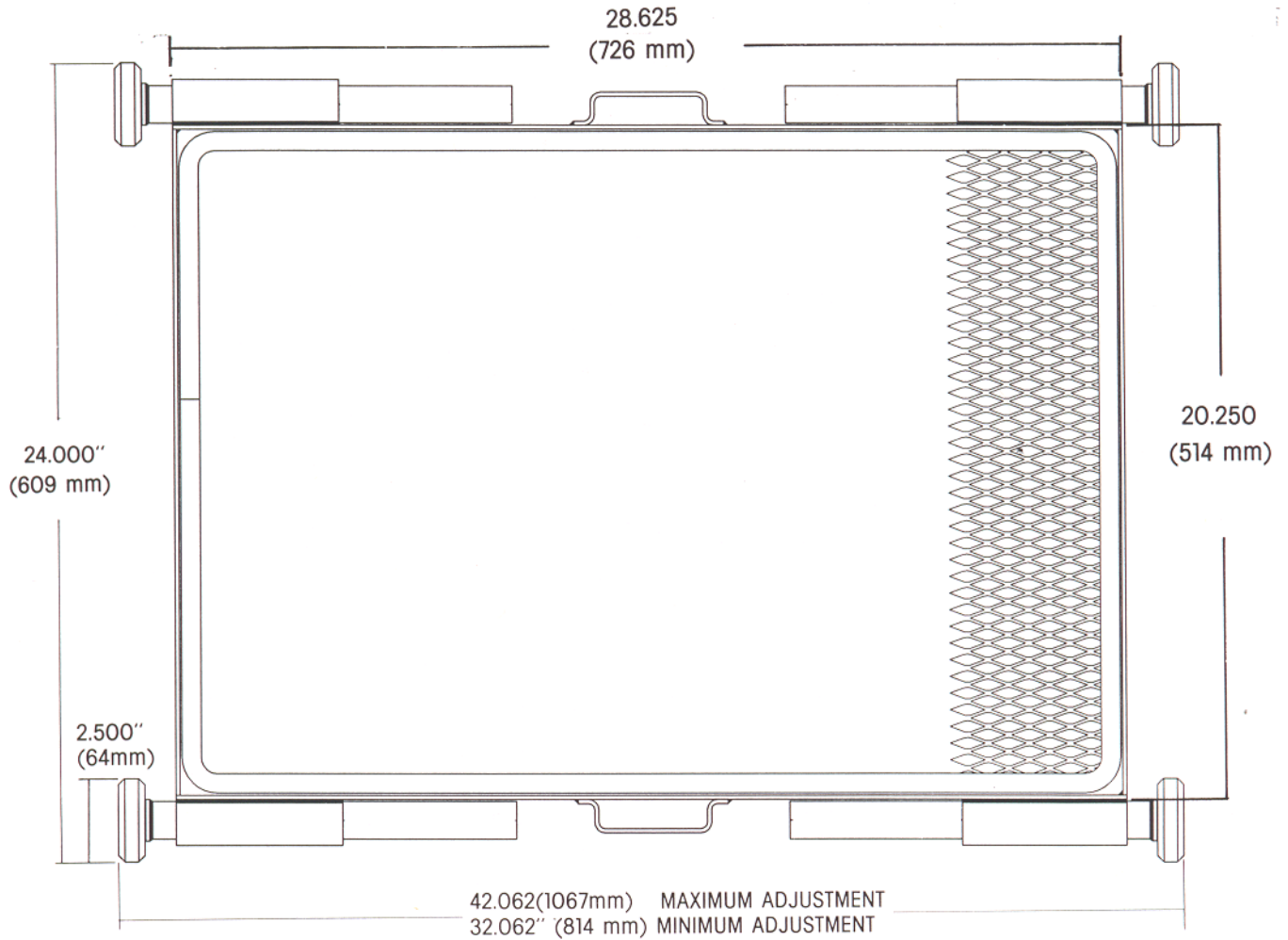
PARTS LIST



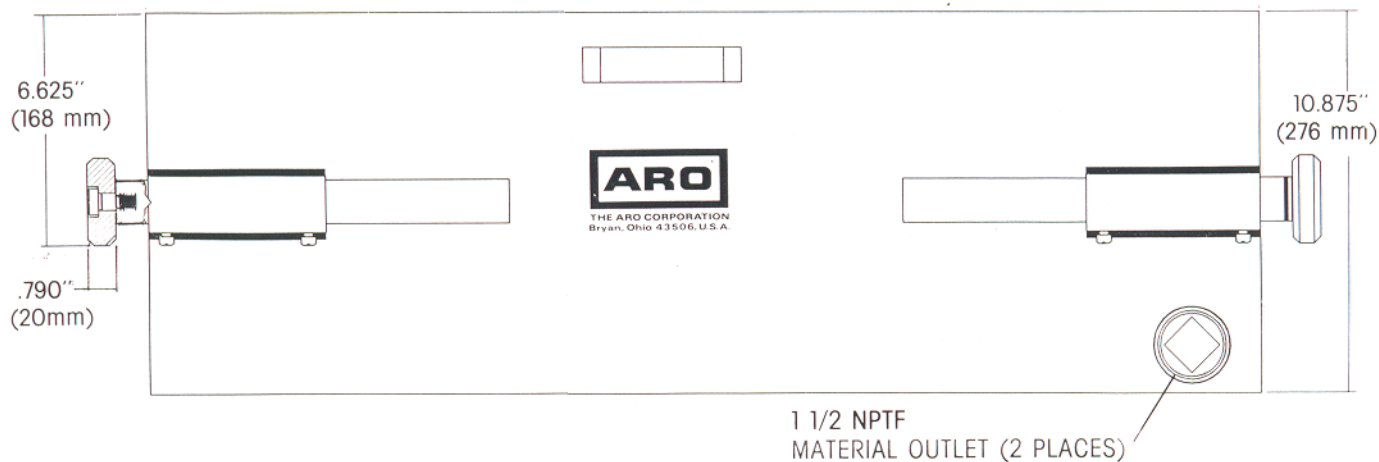
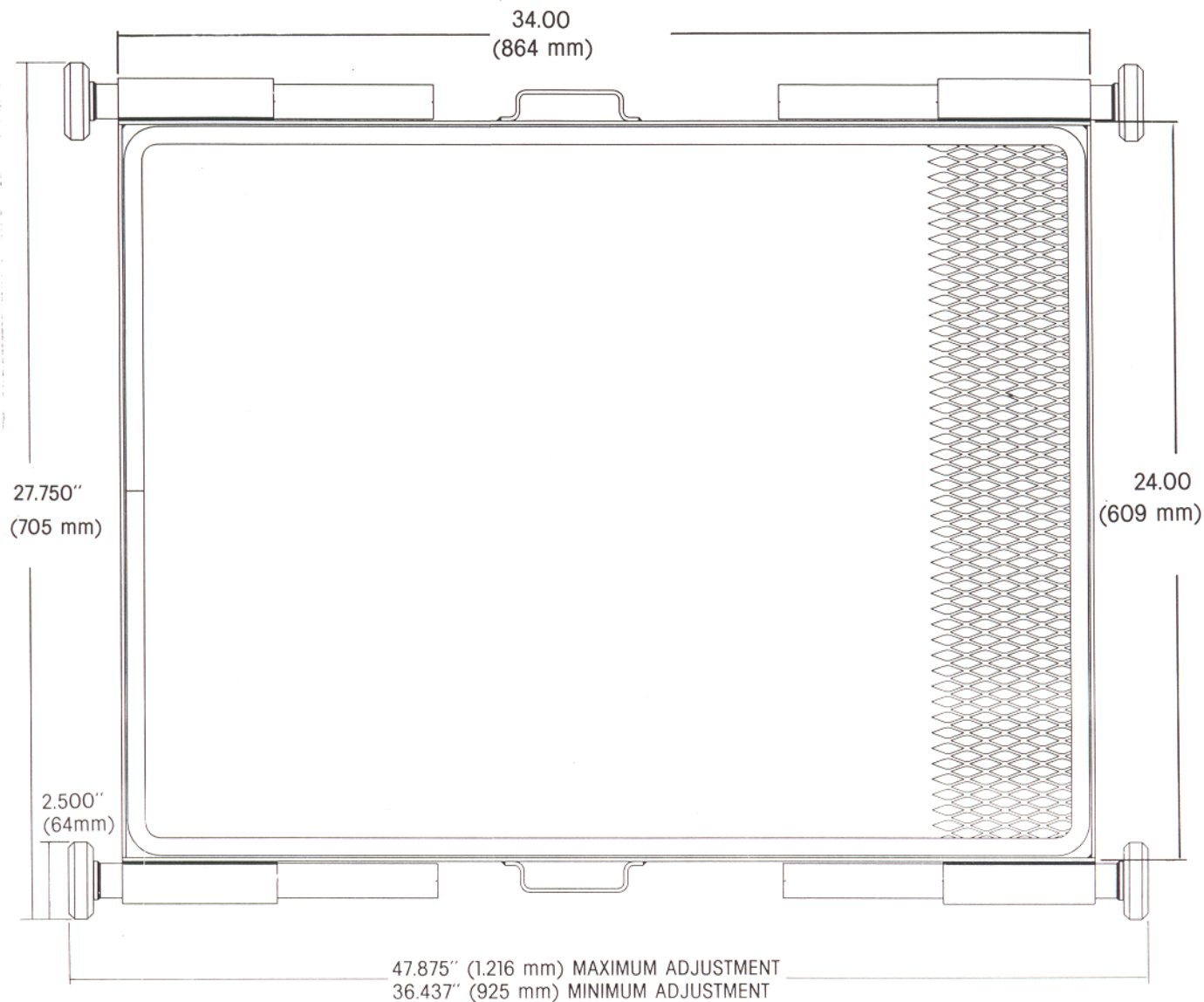
REF.	DESCRIPTION	(QTY)	PART NO.
1	Grill Assembly		
	Model 615025-B .....		61276
	Model 615026 .....		61121
	Model 615029 .....		61276
4	Nipple .....		Y27-58-C
5	Ball Valve .....		92318
6	Adapter .....		77752
7	Coupler .....		77753
8	Bar .....	(4 req'd)	75506
9	Pan Assembly		
	Model 615025-B .....		61176
	Model 615026 .....		61122
	Model 615029 .....		62167
10	Screw .....	(8 req'd)	Y99-52
11	Wheel .....	(4 req'd)	75125
12	Screw .....	(4 req'd)	75126
13	Plug		
	Model 615026 .....		Y17-317-C



ROLL-AWAY OIL PAN DRAIN  
OVERALL DIMENSIONS



**615026**  
**ROLL-AWAY OIL**  
**PAN DRAIN**  
**OVERALL DIMENSIONS**



Part of worldwide Ingersoll-Rand

PN 97999-105